

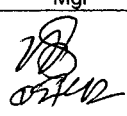
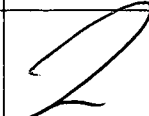
535


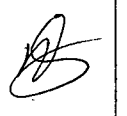
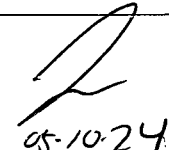
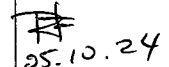
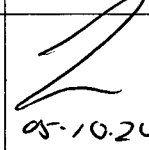
| | | |
|-----------------------------|---------------------|-------------|
| DART AEROSPACE LTD | Work Order: | 23980 |
| Description: Bracket | Part Number: | D3304-5 |
| Dwg: D3304 Rev. A | Qty: | 10 |
| Ref: 05.08.12 | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|------|----------|-----|
| 1 | DC | Issue Traveler | AR | 05/08/12 | 10 |
| 2 | PG | Issue P/O: 2008472 Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3304 Possible Supplier: GFI & Industrial Laser Material release note is required | AR | 05/08/20 | 10 |
| 3 | RG | Receive and Inspect for transit damage Enure material release note is attached | CL | 05/09/28 | 10 |
| 4 | QC6 | Inspect dimensions as per Dwg D3304 | 2 | 05.10.24 | 10 |
| 5 | GA | Deburr | DL | 05/10/25 | 10 |
| 6 | GB | Form as per Dwg D3304 | SB | 05/10/27 | 10 |
| 7 | GA | Tumble | N/A | | |
| 8 | QC5 | Inspect work to Step 7 | 2 | 05.10.27 | 10 |
| 9 | ST | Identify and Stock | PU | 05-10-31 | 10 |
| 10 | AC | Cost / part 11.60 | 545 | 05.11.01 | 10 |
| 11 | DC | Close W/O 10.63 Inspect Level 21 | (19) | 05/11/01 | 10 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 04.09.07 | New issue | KJ/JLM | |

RELEASED
04.08.08

| W/O: | | WORK ORDER CHANGES | | | | | | |
|----------|------|--|----|------|-----|---|---|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector | |
| 05/10/27 | 7 | Pieces are painted no need to tumble remove step 7 permanent change | | | |  |  05.10.27 | |
| | | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|---|---|----------------------------------|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| 05-10-24 | 1 | holes are .2295 instead of .219 as shown on Dwg |  05.10.24 | Acceptable |  |  05-10-24 |  05.10.24 |  05-10-24 |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/11/01

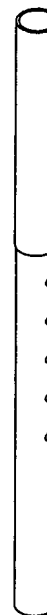
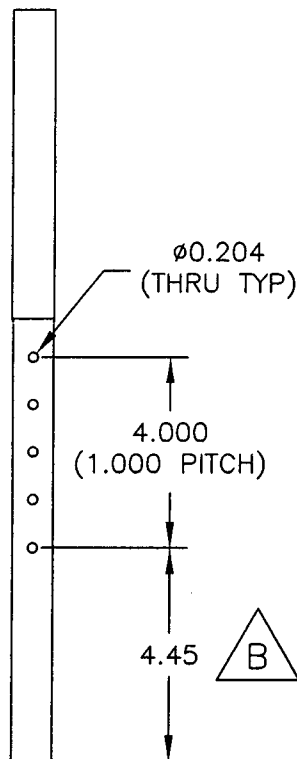
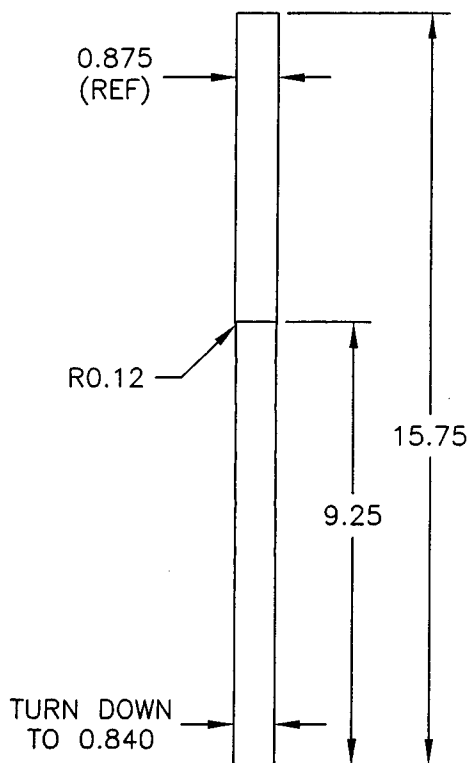
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN RF | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3304 | REV. B SHEET 2 OF 4 |
| DATE 05.07.15 | TITLE TUBE ASSEMBLY | | SCALE 1:4 |

RELEASED
05.08.11 *[Signature]*



D3304-1 TUBE

D3304-1 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\phi 0.875 \times 0.065$ WALL
(REF. DART SPEC M304TRO.875W.065) ENSURE SEAMLESS TUBE IS USED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015

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WORK ORDER

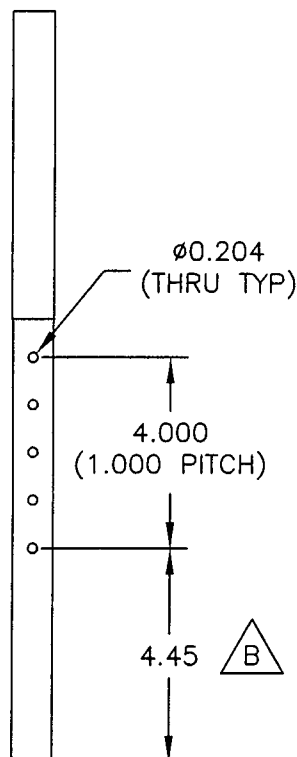
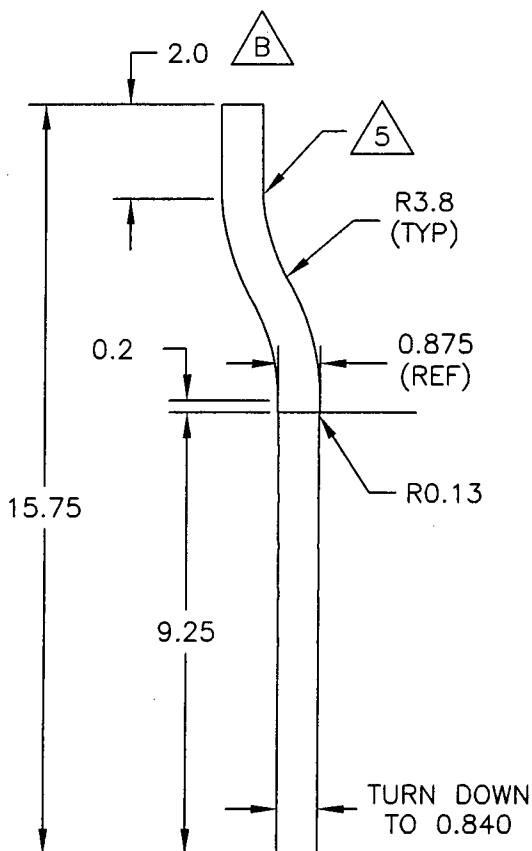
NO. 23980

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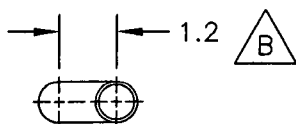
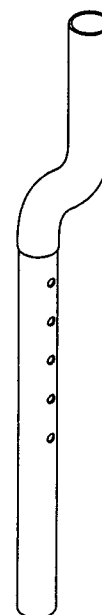
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|-------------------------------|--------------------------------|---|------------------------|
| DESIGN RF | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3304 | REV. B SHEET 3 OF 4 |
| DATE 05.07.15 | | TITLE TUBE ASSEMBLY | SCALE 1:4 |



RELEASED
05-08-11 *[Signature]*



D3304-3 TUBE

D3304-3 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\phi 0.875 \times 0.065$ WALL
(REF. DART SPEC M304TR0.875W.065) ENSURE SEAMLESS TUBE IS USED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) BEND LINES 9.625, 13.375 DIMENSIONS

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WORK ORDER

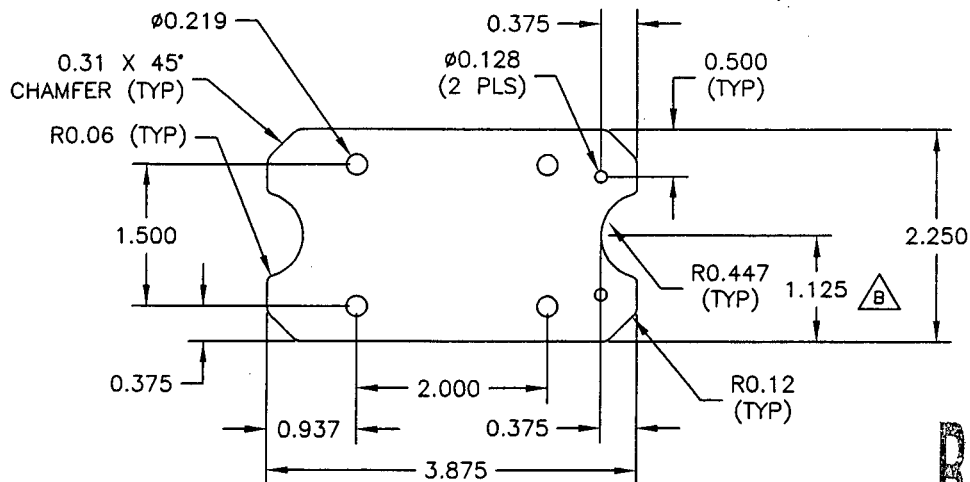
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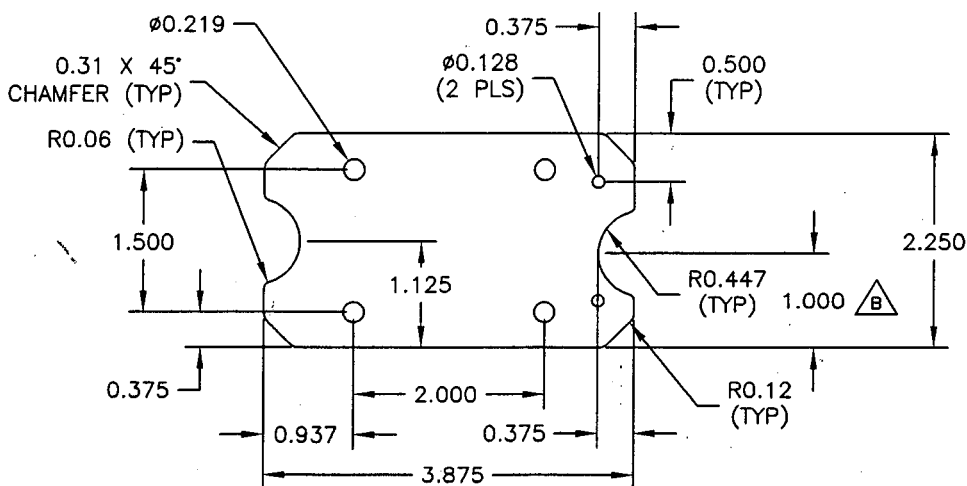
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| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3304 | REV. B SHEET 4 OF 4 |
| DATE 05.07.15 | TITLE TUBE ASSEMBLY | | SCALE 1:2 |

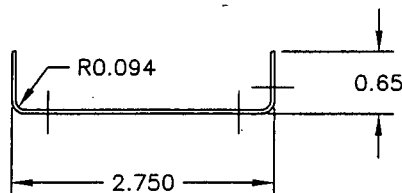


D3304-5 FLAT PATTERN



D3304-7/-8 FLAT PATTERN

1.572



**D3304-5/-7 BRACKET
D3304-8 OPPOSITE**

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REVISION
NOTICE

NOTES:

- 1) MATERIAL: AISI 304/316 SS 0.040 THICK SHEET (REF. DART SPEC M304S20GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 08, 2005
10:50 am

Work Order No : 0023980
Project Name : D3304-5
Project For : WK535
Work Order Type : Main
Main WO Number :
House Part Number : D3304-5
Description : Bracket
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 08-08-05
Est Finish Date : 08-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |

9023942

INSPECTION CERTIFICATE

MATERIAL TEST/INSPECTION CERTIFICATES

 燦茂實業股份有限公司
YIEH MAU CORP.

INVOICE NO. : F03MB57
COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304,NO.4 (SIC)
FINISH,WITH 100 MIC.FILM ON MAIN SIDE, WITH BACK-PASS,
SLITTED EDGE,AISI 304,2B FINISH,WITH PAPER INTERLEAVED,
SLITTED EDGE.
SPECIFICATION : AISI 304
CUSTOMER : INTEGRIS METALS LTD

工廠:高雄縣路竹鄉順安路345號
345, SHUN AN RD. LU CHU HSIANG
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)6972885 FAX:(07)6973006
CERTIFICATE NO:9212243
DATE OF ISSUE:12/31/2003

| CUSTOMER : | | INTEGRIS METALS LTD | | | | | | | | | | | | | | | | | |
|------------------------------|-----|---------------------|--------|----------|---------------|--|------------------------------|-------------|-----|-----|-----------------------------|------------|------------|------------|------------|------------|------------|-----------|--|
| (ITEM NO) SIZE | NO. | Weight (N.W.) | | Heat No. | ID NO. | Physical Properties Tensile Test GL=50 m/m | | | | | Chemical Composition (%) | | | | | | | | |
| | | KGS | LBS | | | Y.S. (N/mm ²) | T.S. (N/mm ²) | E.L. (%) | HRB | H V | C x100 | Si x100 | Mn x100 | P x1000 | S x1000 | Ni x100 | Cr x100 | N x100 | |
| | | | | | | | | | | | | | | | | | | | |
| AISI 304 2B (7425-4228) | 1 | 1,442 | 3,179 | YU129992 | 2AS68986C-1 | 281 | 687 | 56 | 81 | 157 | 4.6 | 50 | 110 | 26 | 4 | 804 | 1819 | 3.1 | |
| 24GA/48"X120" (7425-8401) | 1 | 1,446 | 3,188 | YU226021 | 29S65042BA-21 | 293 | 636 | 58 | 81 | 157 | 4.4 | 55 | 115 | 31 | 4 | 808 | 1808 | 3.6 | |
| 20GA/48"X120" (7426-2619) | 1 | 1,428 | 3,148 | YU226201 | 2AS68982B-21 | 303 | 672 | 56 | 83 | 165 | 4.2 | 52 | 115 | 23 | 2 | 814 | 1824 | 3.8 | |
| 18GA/48"X120" (7426-5059) | 1 | 1,414 | 3,117 | YU225206 | 2AS68037-21 | 301 | 675 | 55 | 81 | 158 | 5.5 | 60 | 106 | 26 | 3 | 826 | 1818 | 2.2 | |
| 16GA/48"X96" | 1 | 1,412 | 3,113 | YU225206 | 2AS68037-22 | 301 | 675 | 55 | 81 | 158 | 5.5 | 60 | 106 | 26 | 3 | 826 | 1818 | 2.2 | |
| 16GA/48"X96" (7426-5166) | 1 | 1,413 | 3,115 | YU225206 | 2AS68037-23 | 301 | 675 | 55 | 81 | 158 | 5.5 | 60 | 106 | 26 | 3 | 826 | 1818 | 2.2 | |
| 16GA/48"X120" | 1 | 1,385 | 3,053 | YU225390 | 2AS67026B-1 | 306 | 694 | 50 | 83 | 163 | 5 | 52 | 104 | 23 | 4 | 806 | 1816 | 2.7 | |
| 16GA/48"X120" | 1 | 1,385 | 3,053 | YU225390 | 2AS67026B-2 | 306 | 694 | 50 | 83 | 163 | 5 | 52 | 104 | 23 | 4 | 806 | 1816 | 2.7 | |
| 16GA/48"X120" (7426-5455) | 1 | 1,215 | 2,679 | YU225390 | 2AS67026B-3 | 306 | 694 | 50 | 83 | 163 | 5 | 52 | 104 | 23 | 4 | 806 | 1816 | 2.7 | |
| 16GA/60"X96" (7426-5497) | 1 | 1,438 | 3,170 | YU226508 | 2BS69861A-23 | 306 | 687 | 52 | 82 | 160 | 3.8 | 50 | 109 | 29 | 6 | 808 | 1809 | 2.6 | |
| 16GA/60"X120" (7426-5612) | 1 | 1,411 | 3,111 | YU226508 | 2BS69861A-22 | 306 | 687 | 52 | 82 | 160 | 3.8 | 50 | 109 | 29 | 6 | 808 | 1809 | 2.6 | |
| 16GA/60"X144" (7426-7949) | 1 | 1,434 | 3,161 | YU226508 | 2BS69861A-21 | 306 | 687 | 52 | 82 | 160 | 3.8 | 50 | 109 | 29 | 6 | 808 | 1809 | 2.6 | |
| 14GA/48"X96" | 1 | 1,432 | 3,157 | YU130016 | 2AS68134B-2 | 304 | 640 | 50 | 83 | 163 | 4.8 | 52 | 112 | 26 | 4 | 812 | 1816 | 2.8 | |
| 14GA/48"X96" (7426-8053) | 1 | 1,432 | 3,157 | YU130016 | 2AS68134B-3 | 304 | 640 | 50 | 83 | 163 | 4.8 | 52 | 112 | 26 | 4 | 812 | 1816 | 2.8 | |
| 14GA/48"X120" | 1 | 1,435 | 3,164 | YU225138 | 2AS68038B-1 | 303 | 661 | 50 | 83 | 163 | 4.6 | 45 | 104 | 22 | 8 | 812 | 1805 | 2.6 | |
| 14GA/48"X120" | 1 | 1,437 | 3,168 | YU225138 | 2AS68038B-2 | 303 | 661 | 50 | 83 | 163 | 4.6 | 45 | 104 | 22 | 8 | 812 | 1805 | 2.6 | |
| 14GA/48"X120" (7426-8160) | 1 | 1,437 | 3,168 | YU225138 | 2AS68038B-3 | 303 | 661 | 50 | 83 | 163 | 4.6 | 45 | 104 | 22 | 8 | 812 | 1805 | 2.6 | |
| 14GA/48"X144" (7426-8244) | 1 | 1,425 | 3,142 | YU130016 | 2AS68134B-1 | 304 | 640 | 50 | 83 | 163 | 4.8 | 52 | 112 | 26 | 4 | 812 | 1816 | 2.8 | |
| 14GA/60"X96" | 1 | 1,413 | 3,115 | YU130125 | 2AS69265A-6 | 299 | 656 | 54 | 83 | 162 | 5 | 47 | 111 | 27 | 2 | 810 | 1808 | 3.6 | |
| 19 | | 26,834 | 59,158 | | | | | | | | | | | | | | | | |

Remarks: NO MERCURY CONTAMINATION Bend test:good for all Heat NO.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE CONTRACT.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
A262E, ASME SA240, Q3766D.

YIEH MAU CORP.


Manager of Quality Assurance Section